

FIG. 3

FIG. 2A FIG. 2B

Submittals	Select Primary Site  031 — Home Laundry	Select Other Site
中台 Maintenance		Add Other Site Delete Site
│	Dwg. No:	Rev.*: 0
Supplier Reply	PT/Op.*:	Rev.*: 0
Measurement	Part Name:	
	Sub System:	
Appearance		ufacturing Contacts
O Lab	Authority Name*	Title*
i 占齿 Mfg.	Initiator* Just Glenn /	
Dimension	Site Coordinator*	▽   Proj Coord   ▽
	Dispositioner	Find Design Eng ▽
O Remarks	Approver	Find AQ Eng ▽
Disposition	Quality Engineer	Find AQ Eng ▽
II ⊢ O Documents I		Find
└ ─ Charge History	Add Cor	tacts Delete Contacts
	Internal Mfg	
	**Select one of the Two Supplier Cod	
	Supplier Type	$\nabla$
	Supplier Name	
	Street Address1*	
	Street Address2*	
	City/State/Country/Zip*	
	Supplier POC*	
	User No*	
	Bus Phone*	
	E-mail Address*	
		ated Suppliers
	Supplier Code/Name	Type Authority
	Fine	
	Add	Supplier Delete Supplier
	Parts Req F	
	Dimension*	
	Laboratory* O Yes	No     O    O     O
	Appearance* O Yes	No     O    O     O     O     O     O     O     O     O     O     O     O    OO     O    OO     O     O     O     O     O     O     O     O     O     O
	Toxicity O Yes	● No
Ш		

**₹**200

FIG. 2A

				K	-200	)				
	Tooling No.	_					 			
5-1	Cavity						]			
	First Piece Type*		Toolir	ng C	) Producto	or				
	Reason for FPR*						]			
	Due Date (MM/DD/YY)*		_			1 *	]			
1	Send Samples TO*						l 1			
	cone cumpica to		L				ļ			
144	Project No.		<u> </u>							
1	Purchase Order No.*									
111		BCR					İ			
	**Select one of the Two	BCN					BCN	Sheet	t No.	0
	Capability St	ıdy,Gage	R&R rec	uiremen	its - ADD	requir	ed dim	ension	ns	,
	Cap Study,Go	ige R&R			Dimension	She	et		Zone	
						76		一		
	Ado	Docum	ents		Delete	Docun	nente	=		
	L		ith first F	riece Pa		DOCUIT	icittà			
	Fpr Samples*	1		O Yes		No				
	Process Flow/Map*			O Yes			_	On Fi	la.	
							_			
	Quality Plan*			O Yes	_		_	On Fi		
name of the state	Required for CTO	ility Stud	lies*	O Yes	• •	No	0	On Fi	le	
	Gage			O Yes	• •	No	0	On Fi	le	
	* Indicates Required     ** Indicates any one     Blue colored fields i	e of th	ie two f	ields is ed field	s Requir ds	ed				

FIG. 2B

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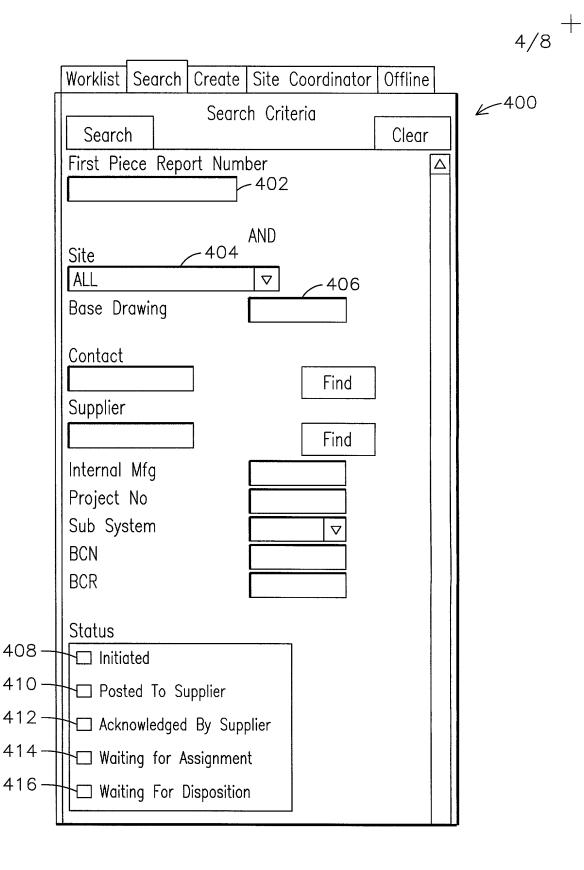


FIG. 4

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	500								5/8
☐ Main — GE Appliance	■ Main — GE Appliances Camco & Mabe								
Electronic First Piece System								Help	
Worklist Search Create	Site	Site Coordinator Offline							
Transfer Request	Expor	t Print C	lick On 'Fpr/Sut	omittal' Vali	ue to Open	a Specific	First Pie	ce Re	port
Worklist of		Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Jane Doe Find	Сору		1895-78/0	526A/0	WIDGET		GEA	031	Initiated
Refresh	Сору	310100003/1	4569-789/1	52/1	H0SE		GEA	031	Initiated
Initiated(5)	Сору	410100004/1	/0	/0				041	Initiated
	Сору	410100005/1	/0	/0				041	Initiated
Posted To Supplier(1)	Сору	F10100001/1	/0	/0				OF1	Initiated
Acknowledged By Supplier(1)					34				
504 FIG. 5									

Main — GE Applianc	es Camco &	Mabe	<u> </u>					
	Elec	tronic First Pi	ece Syster	m				Help
Worklist Search Create	Site Coordi	nator Offline						
Transfer Request	Export Print	Click On 'Fpr/S	Submittal' Val	ue to Open	a Specific	First Pie	ce Re	eport
Worklist of	Fpr/Sub	mit Base Dwg/Re	ev Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Jane Doe Find	Сору 41010000	3/1 /0	/0				041	Initiated
Refresh	Copy 41810000	4/1 /0	/0				041	Initiated
Initiated(4)	Copy 41010000	5/1 /0	/0				041	Initiated
minutos(1)	Copy F1010000	1/1 /0	/0				0F1	Initiated
			by copying		create a D ng similar R s).	-	port	

FIG. 6

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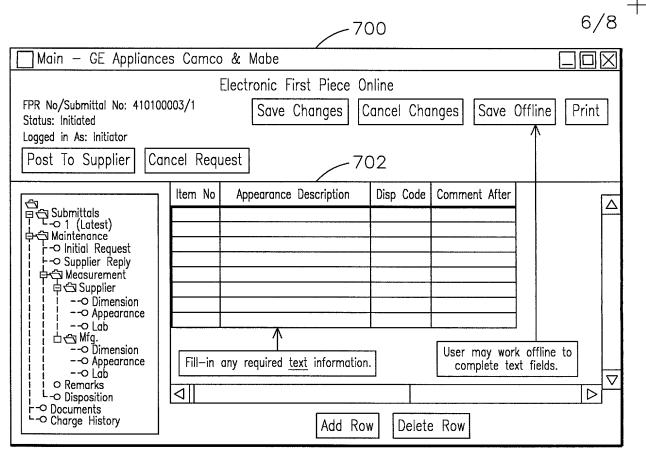


FIG. 7

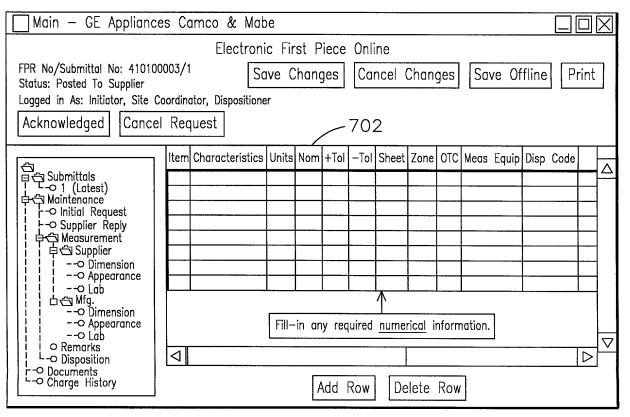
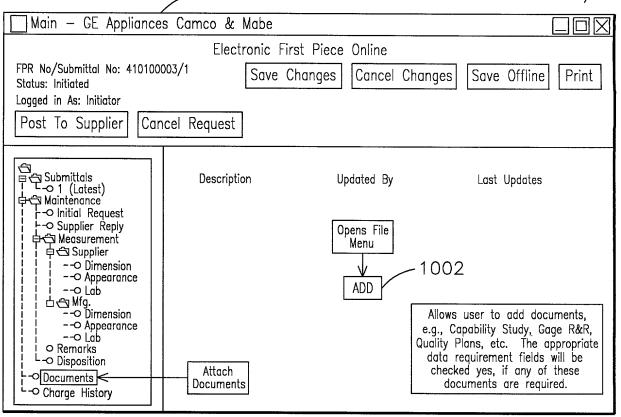


FIG. 8

☐ Main — GE Appliances	
Widin — GE Applidites	Electronic First Piece Online
FPR No/Submittal No: 4101000 Status: Posted To Supplier Logged in As: Initiator, Site Coo Acknowledged Cancel	Save Changes Cancel Changes Save Offline Print
	Remarks for the FPR
ついます。 日本 Submittals コーク 1 (Latest) 日本 Maintenance コーク Initial Request コートの Supplier Reply	Exemplary Remark Entered On Entered By
中分 Measurement 日	Dimensions for cavity 1, 2, 3, only will submit cav. 4 dimensions after reworked.
d ⇔ Mfg.  - O Dimension  - O Appearance  - O Lab  O Remarks	Supplier's Remark
L-⊙ Disposition L-⊙ Documents L-⊙ Charge History	
	902 FIG. 9
☐ Main — GE Appliance	s Camco & Mabe
FPR No/Submittal No: 410100 Status: Initiated Logged in As: Initiator	Electronic First Piece Online  Save Changes Cancel Changes Save Offline Print
l ————————————————————————————————————	cel Request 1002
コープ Submittals コープ Submittals コープ (Latest) 中学 Maintenance コープ Initial Request コープ Supplier Reply コープ Measurement コープ Supplier コープ Dimension	First Piece Report Status  Dimension  Laboratory  Appearance  Definitions of toxicity code, for example.    V   V   V
Hand Mfg.  Dimension Appearance Lab Charge History	Part Used On  EL/Dev# Program Name Program Desc Sub Component

FIG. 10



1200 GE Appliances Camco & Mabe Main -回区 Electronic First Piece Online FPR No/Submittal No: 410100003/1 Save Changes Cancel Changes Save Offline Print Status: Initiated Logged in As: Initiator Post To Supplier Cancel Request Submittals
1 (Latest) Allows tracking who made revisions, when, and what changes where made. daintenance ·→ Initial Request - Supplier Reply Changes Updated By Updated On 自合 Supplier ADD SITE=041 John Doe 2001-01-24 -- Dimension ADD CONTACT=L5052711 John Doe 2001-01-24 -- Appearance STATUS=Initiated John Doe 2001-01-24 --O Lab ☐ ☐ Mfg.

— Dimension
— Appearance --O Lab O Remarks O Disposition Revision O Documents History -○Charge History ←

FIG. 11